

# CLAIM AMENDMENTS

1-15 (Canceled)

16. (currently amended) A method of manufacturing an automotive heat exchanger, comprising:

forming fin material of a copper alloy consisting of copper, 0.1 to 0.3% by weight chromium and incidental impurities by casting, a first cold working, annealing and a second cold working, whereby the recrystallization temperature of the alloy is at least 625° C, and

brazing the fin material to a heat exchanger ~~tube.~~ tube,  
wherein the casting step is a continuous strip casting step, the first cold working step is a rolling step, the annealing step is a strand annealing step that is carried out for a time up to 30 seconds at a temperature in the range from 700 to 900° C, and the second cold working step is a rolling step.

17. (previously presented) A method according to claim 16, wherein the alloy contains 0.15 to 0.25% by weight chromium.

18-21 (canceled)

22. (currently amended) A method according to ~~claim 21~~ claim 16, wherein the strand annealing step is carried out for a time in the range from 1 to 10 seconds.

23-26 (canceled)